

HOLE DIA.	Extraction Force (Kg) Typ	F
4.1 - 4.2	15.0	2.5 - 3.5



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Langford Locks, Kidlington, Oxford, OX5 1HX

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STATUS

APPROVED DRAWING

UNLESS OTHERWISE STATED

ALL DIMENSIONS IN mm

DO NOT SCALE

LINEAR TOLERANCE

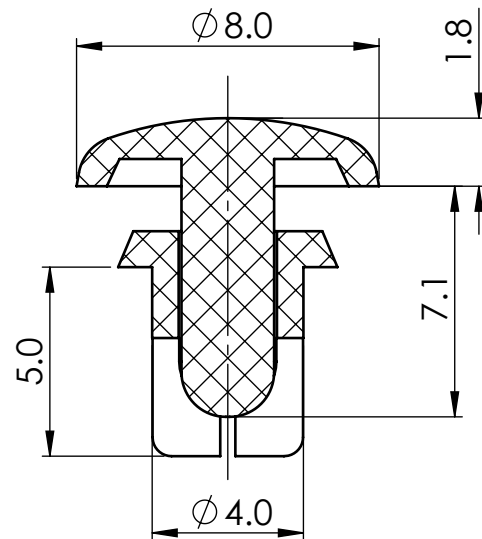
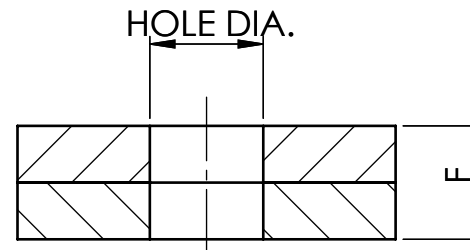
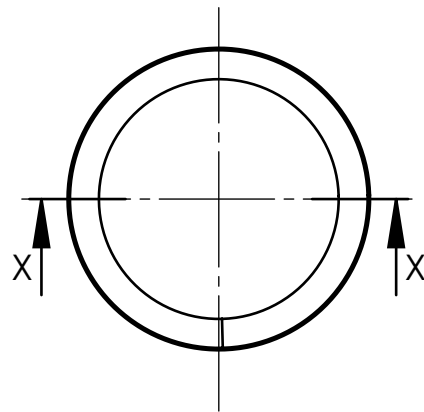
THIRD ANGLE PROJECTION

SIZE	(0)	(0.0)	(0.00)
0-10mm	±0.5	±0.15	±0.10
>10-30	±0.5	±0.20	±0.15
>30-50	±0.5	±0.30	±0.20
>50-100	±0.8	±0.50	±0.25
>100-200	±1.5	±0.80	±0.40
>200-300	±2.0	±1.20	±0.80
>300-500	±3.0	±2.00	±1.00
>500	±5.0	±3.00	±1.50

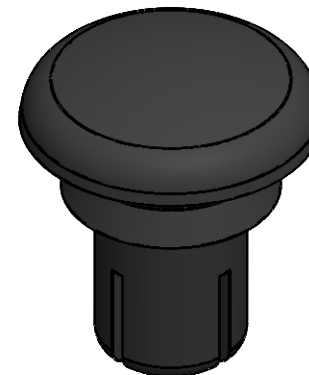
ANGULAR TOLERANCE ±0.5 DEGREES
UNSPECIFIED RADII 0.25mm
DRAFT ANGLE 0.5 DEGREES
DIMENSIONS IN BRACKETS [] ARE IN INCHES FOR REFERENCE ONLY

CREATE DATE	22.08.2022	ORG. SCALE	5:1
ITEM CODE	10174111	MATERIAL	NYLON 6/6
LEGACY NUMBER	SRVO-4050B	COLOUR / FINISH	BLACK

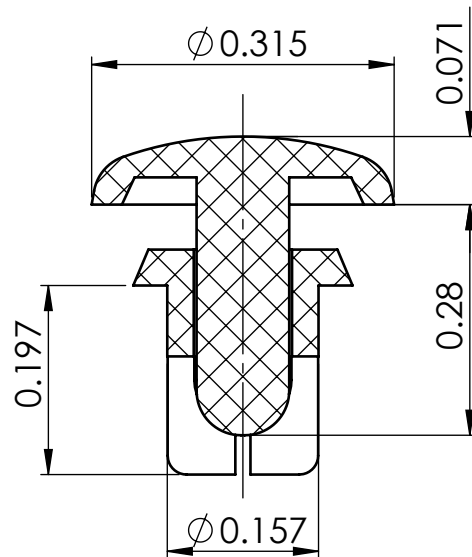
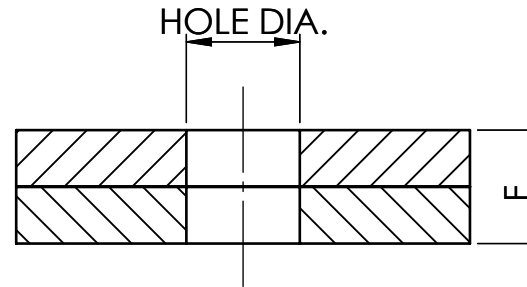
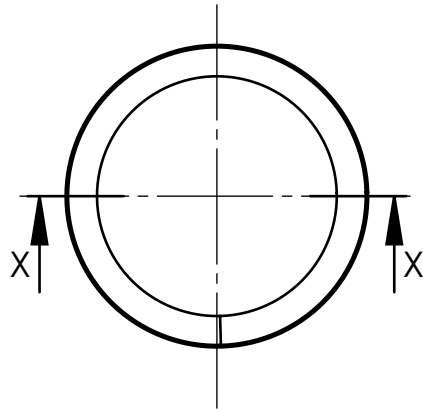
TITLE:	PUSH-IN RIVET UL94 V-2 ROUND SANP 0.197 IN		
DWG. No.	10174111	SHEET	1 of 2
		ISSUE	1



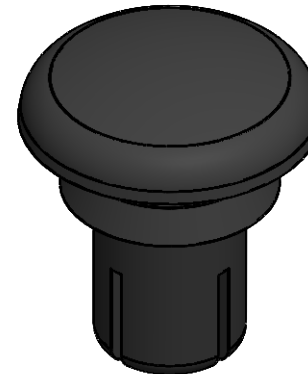
SECTION X-X



HOLE DIA.	Extraction Force(Kg)Typ	F
0.161 - 0.165	0.590	0.098 - 0.137



SECTION X-X



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ALL DIMENSIONS IN inches				DO NOT SCALE
LINEAR TOLERANCE				THIRD ANGLE PROJECTION
SIZE	(0.00)	(0.000)	(0.0000)	
0 - 0.394	±0.020	±0.006	±0.004	
>0.394 - 1.181	±0.020	±0.008	±0.006	ANGULAR TOLERANCE ±0.5 DEGREES UNSPECIFIED RADII 0.010 inch DRAFT ANGLE 0.5 DEGREES DIMENSIONS IN BRACKETS [] ARE IN INCHES FOR REFERENCE ONLY
>1.181 - 1.969	±0.020	±0.012	±0.008	
>1.969 - 3.937	±0.031	±0.020	±0.010	
>3.937 - 7.874	±0.059	±0.031	±0.016	
>7.874 - 11.811	±0.079	±0.047	±0.031	
>11.811 - 19.685	±0.118	±0.079	±0.039	
>19.685	±0.197	±0.118	±0.059	

CREATE DATE	28.09.2022	1:1	ORG. SCALE
ITEM CODE	10174111	NYLON 6/6	MATERIAL
LEGACY NUMBER	SRVO-4050B	BLACK	COLOUR / FINISH
TITLE:			
PUSH-IN RIVET UL94 V-2 ROUND SANP 0.197 IN			
DWG. No.	10174111	SHEET	ISSUE
		2 of 2	1