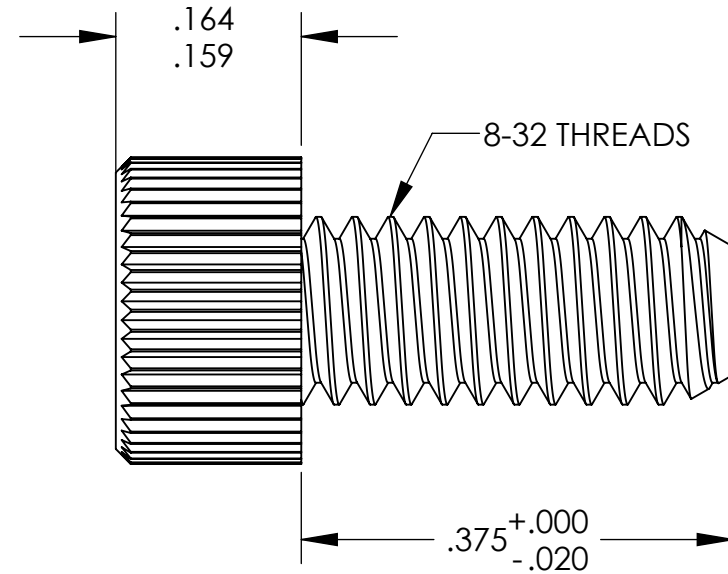
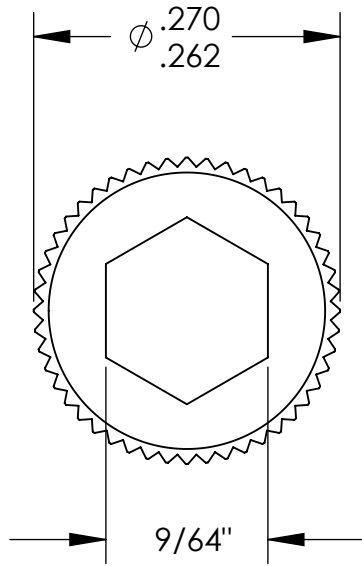


UNCONTROLLED DOCUMENT



NOTES:
.077 MINIMUM KEY ENGAGEMENT

TOLERANCES UNLESS NOTED

$\pm .005$ ON DIMENSIONS THRU $.625$
 $\pm .008$ ON DIMENSIONS $.626$ THRU 1.000
 $\pm .010$ ON DIMENSIONS 1.001 THRU 1.500
 $\pm .015$ ON DIMENSIONS LARGER THAN 1.500
 $\pm .015$ ON FRACTIONAL DIMENSIONS

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SCALE
6:1

JDD